



### ANTENNA RADAR LEVEL METER **ARLM – 70**



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## USED SYMBOLS

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To ensure maximum safety of control processes, we have defined the following safety instructions and information. Each instruction is labelled with the appropriate pictogram.



### **Alert, warning, danger**

This symbol informs you about particularly important instructions for installation and operation of equipment or dangerous situations that may occur during the installation and operation. Not observing these instructions may cause disturbance, damage or destruction of equipment or may cause injury.



### **Information**

This symbol indicates particularly important characteristics of the device.



### **Note**

This symbol indicates helpful additional information.

## SAFETY

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*All operations described in this instruction manual have to be carried out only by trained personnel or an accredited person. Warranty and post warranty service must be exclusively carried out by the manufacturer.*

*The product cannot be used in cases where its failure or malfunction could result in major material damage, damage to health or danger to life.*

*Improper use, installation or set-up of the level meter can result in crashes in the application (overflowing of the tank or damage of system components).*

*The manufacturer is not responsible for improper use, losses of work caused by either direct or indirect damage, and for expenses incurred during installation or use of the level meter.*

## 1. BASIC DESCRIPTION

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The ARLM-70 „Amanda“ radar level meter works on the FMCW (frequency modulated continuous wave) principle with a frequency of 25 GHz (K-Band).

The level meter is equipped with a compact covered funnel antenna. The antenna cover prevents dirt, vapors and gases from entering the antenna.

The ARLM-70 is intended for measuring the level of liquid and pasty substances.

The level meter is two-wire with a current output of 4 ... 20 mA with HART® communication. The measuring range is within 0,3 ... 8 m or 0,3 ... 20 m.

## 2. RANGE OF APPLICATIONS

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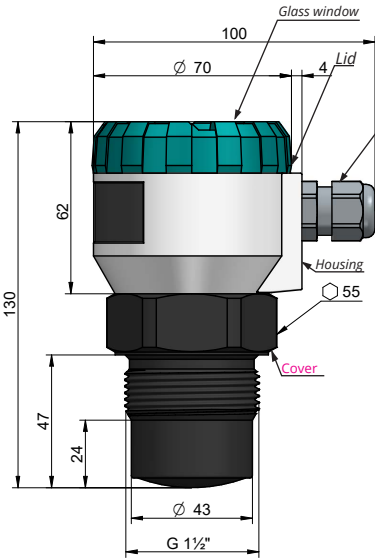
Non-contact radar level meters with an antenna are suitable for continuous level measurement at medium and longer distances, liquids and pasty substances..

They can be used both in various closed tanks, containers, in semi-open sumps, and in open space. Their use is suitable where their advantages are fully applied:

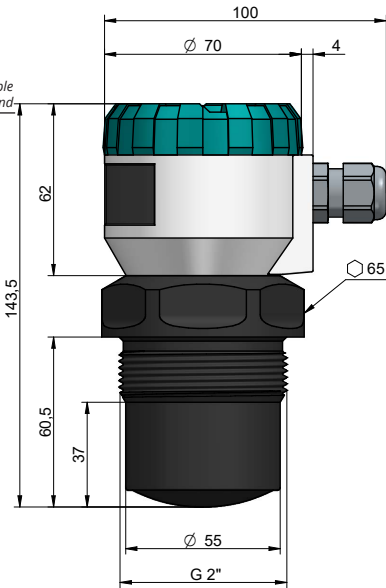
1. non-contact measurement
2. the independence of the measurement from the temperature and pressure of the atmosphere above the surface
3. the possibility of measuring even in a vacuum
4. the possibility of measuring even in aggressive vapors
5. the measurement is independent of the medium parameters

3. DIMENSIONAL DRAWING

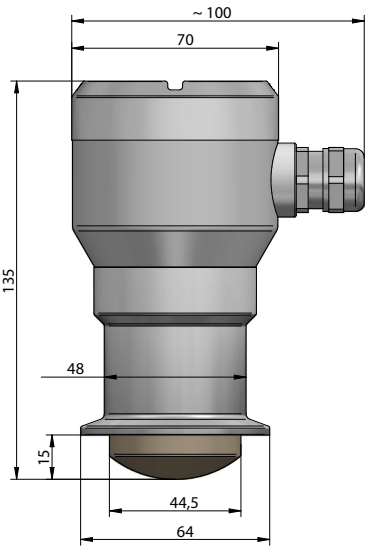
ARLM-70N-08-G1 1/2



ARLM-70N-20-G2



ARLM-70NS-08-CL64



## 4. INSTALLATION AND PUTTING INTO OPERATION

Please follow next 3 steps:

- **MECHANICAL MOUNTING - CHAPTER 5**
- **ELECTRICAL CONNECTION - CHAPTER 6 AND 7**
- **SETTINGS - CHAPTER 8 AND 9**

## 5. MECHANICAL MOUNTING

- Install the level meter in the **vertical position** into the upper lid of the tank or reservoir using a welding flange, a fastening nut or a flange so that the level meter axis can be perpendicular to the level of the measured liquid (Fig. 1).
- The min. **dimensional parameters** to install the level meter into a lid or a ceiling of a tank are given in Fig. 3.
- When installing in an **open channel** (reservoir, drain etc.), install the level meter onto a bracket as close as possible to the expected max. level.
- The reference plane for the measurement is the lower edge of the transducer (Fig.2). In connection with the measurement principle, no signals **reflected** in the area immediately under the level meter can be evaluated. **The zone** (Fig. 2) determines the min. distance possible between the level meter and the highest level. The min. distances to the medium is 30 cm.
- It is necessary to install the level meter so that the bin level cannot **interfere** with the dead zone when filled up to the maximum. If the measured level interferes with the dead zone, the level meter will not work properly.

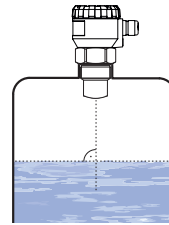


Fig. 1: Recommended installation in the tank

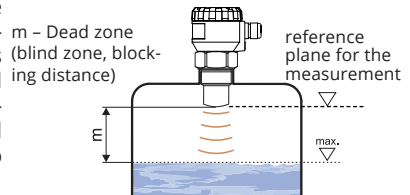


Fig. 2: Level meter dead zone

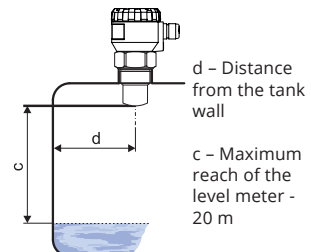


Fig. 3: Installation distance from the tank wall

$$\text{ARLM-70-08, 20} \quad \left| \quad d > 1/12 c \right. \\ \left. (\text{min. } 200 \text{ mm}) \right.$$

- If the maximum level in the tank interferes with the dead zone, the level meter has to be mounted into a higher **installation neck**. In this way, the tank can be filled nearly up to the maximum volume. The inner neck surface has to be even and smooth (without edges and welded joints); the inner edge should be rounded where the radio wave leaves the pipe. The neck diameter should be as large as possible but the neck height should be as low as possible. Recommended dimensions of the input neck are given in Fig. 4.

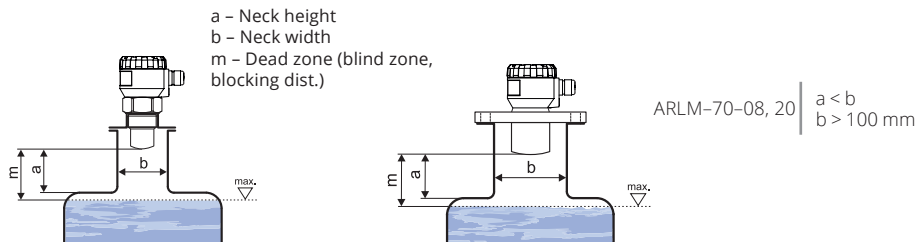


Fig. 4: Possible installation of the installation neck

- If the emitted radio waves of the level meter is affected by **near objects** (roughness on walls of the tank, various partitions, mixers etc.), it is necessary to map false reflections by activating the mode "TEACHING". In case of installed mixers, it is necessary to put the mixers to position under the level meter (direct the mixer paddle to the radio signal beam) (Fig. 5 and 6).

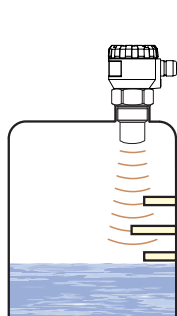


Fig. 5: False echo from obstacles in the tank

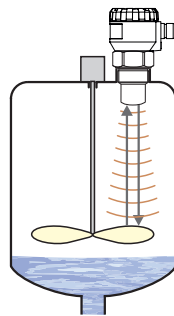


Fig. 6: False echo from the mixer paddle

- Do not install the level meter in or above the **filling** point (Fig. 7).

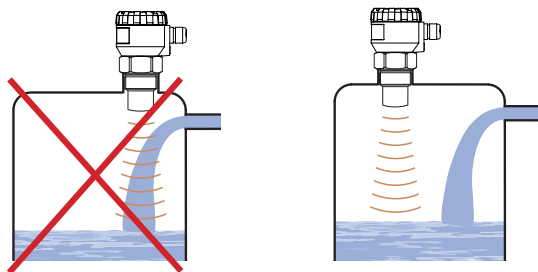


Fig. 7: Level meter installation outside the influence of filling

- During filling, mixing and other processes, **foam** can arise on the level of the measured liquid. The foam considerably absorbs the radio signal which might cause malfunction of the level meter (Fig. 9). For such cases, it is necessary to set up "SENSITIVITY" mode to "*high*" or contact the manufacturer if need. In case of a thin layer of foam, it is also possible to use the directional horn for improving receipt of the reflected echo.

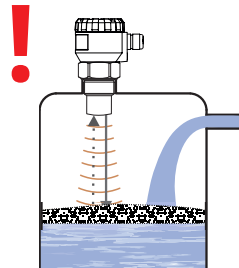


Fig. 8: Foam on the surface

- Scattering or attenuation of the radio signal can result if the level has been **moderately stirred** or **rippled** (by a mixer, coming liquid etc.). It can result in reduction of the measurement range or unreliable function of the level meter (Fig. 9).
- Rotating **mixer blades** can cause that the surface is stirred, which results in false reflections of the radio signal from the level and unreliable operation of the level meter (Fig. 10). **For a rippled or swirling level, you can use the directional horn to eliminate scattering of the radio signal.**

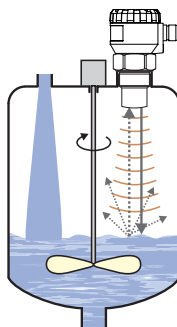


Fig. 9: Moderately stirred surface

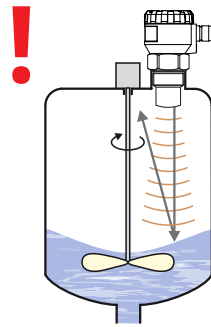


Fig. 10: Intensely stirred surface

- The level meter must not be installed in places with direct **solar radiation** and must be protected against weather effects. If the installation in places with direct solar radiation is inevitable, it is necessary to mount a **shielding cover** above the level meter (Fig. 11).
- It is suitable to run the cable under a cable bushing (obliquely down in slack) according to Fig. 12 to prevent **penetration of humidity**. Then the rain and condensing water can flow off freely.
- The cable bushing and connector have to be **sufficiently tightened** to prevent penetration of humidity.

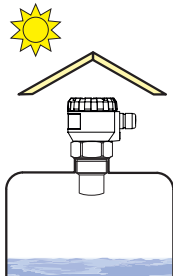


Fig. 11: Solar radiation shielding cover

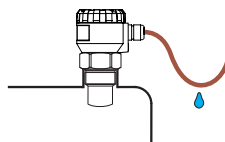


Fig. 12: Prevention of humidity ingress by droplets running down the cable

## 6. ELECTRICAL CONNECTION

The level meter is connected to consequential (evaluating) device with a suitable cable with the outer diameter of 6 to 8 mm using screw terminals located under the display module. The recommended cross section of cores for the current version  $2 \times 0,5 \div 0,75 \text{ mm}^2$ . Plus pole (+) is connected to the terminal (+), minus pole (-) to the terminal (-) and the shielding (only for shielded cables) to the terminal ( $\perp$ ).

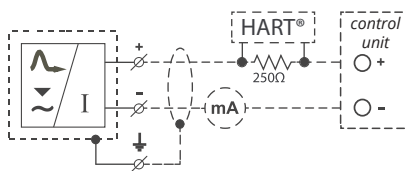


Fig. 13: Wiring diagram of the level meter with current output ARLM-70 \_ \_ \_ I

### Procedure to connect the cable to the level meter:

1. Unscrew the nut of the upper transparent lid.
2. Take the upper edge of the display module and take it out carefully by mild swinging up.
3. If you cannot grasp the module, you can use a small screwdriver. Insert it as far as the seam and use from several sides to slightly lift the module.
4. Release the cable outlet and thread the stripped supply cable in.
5. Connect the cable to the screw terminals according to the diagram in Fig. 14. Firmly tighten the terminals and the cable outlet.
6. Insert the display module back into the head so that the connector is properly connected.
7. Slide silicone seal on the thread of the level meter body, then tighten the nut of the upper lid. Connect the cable to consequential device.

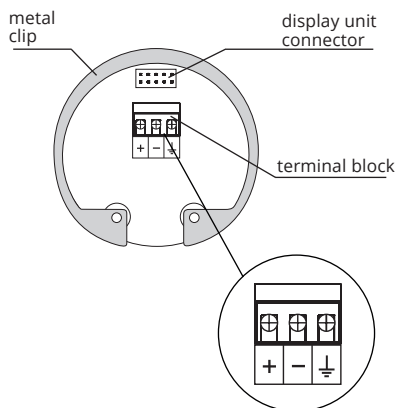


Fig. 14: Inside view of screw terminals of the level meter with current output ARLM-70 \_ \_ \_ I



*Electrical connection can only be made in a voltage-free state!*

*The power supply must be set up as a stabilized low-voltage safe voltage source with galvanic isolation. In the case of using a switched power supply, its design must effectively suppress common mode interference on the secondary side. If the switched power supply is equipped with a PE protective terminal, it must be grounded!*

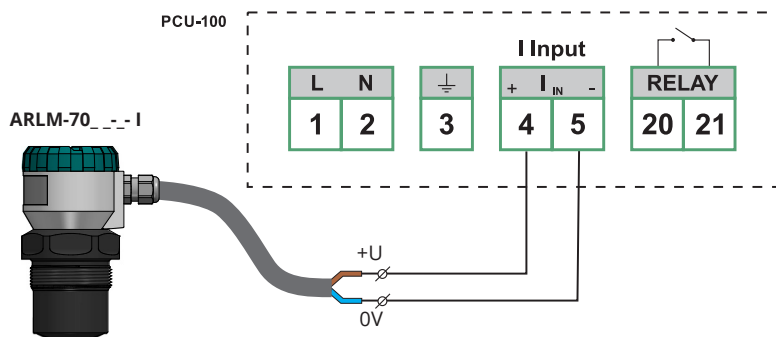
*If the sensor is located outdoors at a distance of more than 20 m from an outdoor switchboard or from a closed building, the electrical supply to the sensor must be supplemented with suitable surge protection.*



*Measures must also be designed and implemented in the electrical installation to reduce the effects of static electricity to a safe level.*

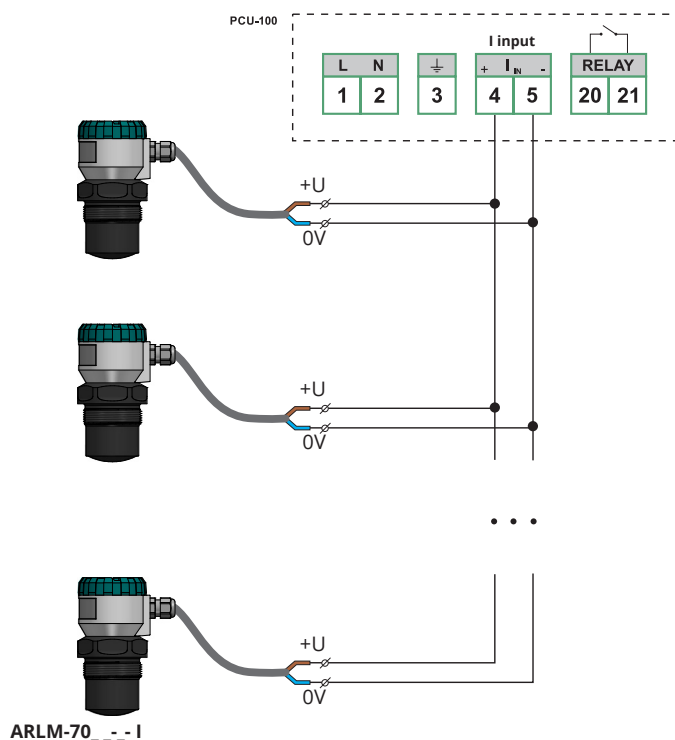
## 7. EXAMPLES OF ARLM-70 CONNECTION

### 7.1. Connection diagram of the level meter with the current output to the PCU-100 unit



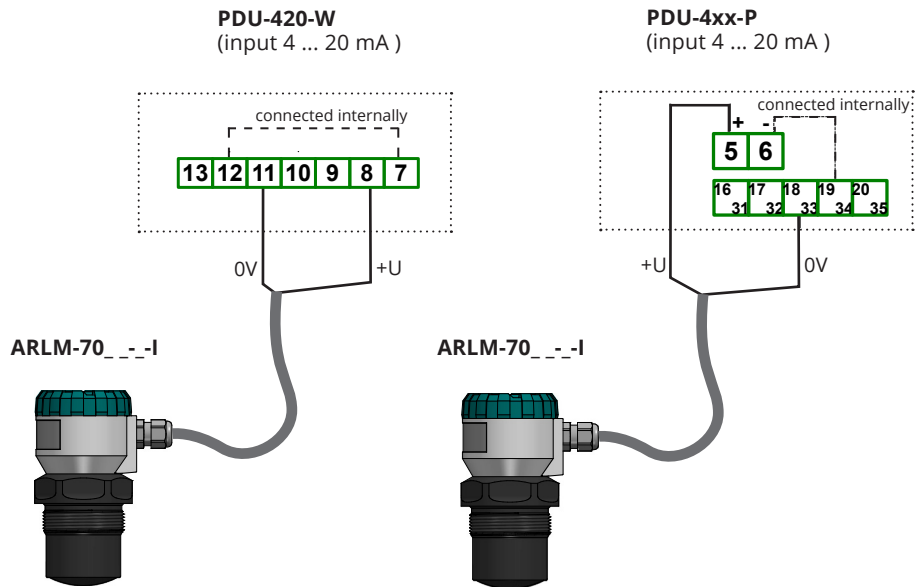
### 7.2. Connection diagram of the level meter with the current output to the PCU-100 unit

Demonstration in **MULTI-DROP** mode.



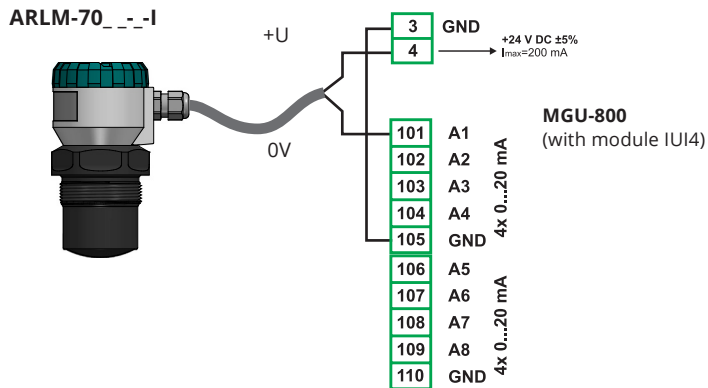
If HART® communication is in the POINT-TO-POINT mode, then only 1 level meter can be connected to the unit.

7.3. Wiring diagram of the level meter with current output and PDU-4xx unit



**i** Connection of PDU-420-W is valid for firmware version 6.00 or higher. The older versions (up to version 5.99), the level meter output +U is connected to the terminal 7 and the output 0 V to the terminal 10.

7.4. Wiring diagram of the level meter with current output and MGU-800 unit



## 8. SETTING ELEMENTS

Settings are performed using 3 buttons located on the display module DM-70. All the settings are available in the menu of the level meter.

### Button

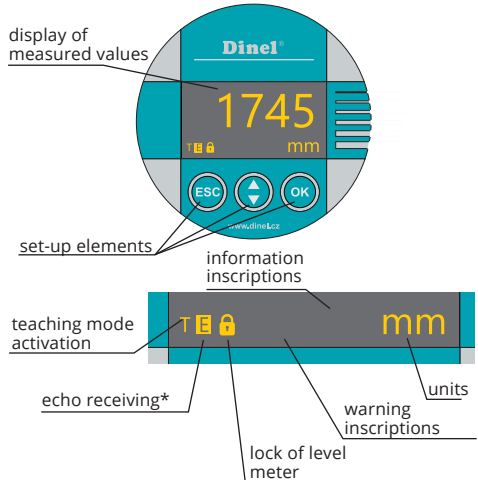
- Set-up mode access
- Confirmation of selected item in the menu
- Move the cursor in the line
- Saving of set-up data

### Button

- Move in the menu
- Change of values

### Button

- Cancelling of carried out changes
- Shift one level up




\* Slow flashing while the reflected signal (echo) is received from the measured level.

### • Status indication (left lower corner of the display):

**symbol „E“** - **alternating flashing** - correct reception of the reflected wave indicating the level

**symbol „T“** - **permanent shine** - "TEACHING" mode is activated  
 - **inverse shine** - activation of the "TEACHING" mode

**symbol ** - **permanent shine** - the level meter is locked against unauthorized setting using a password, enter password to unlock (see MENU - PASSWORD)

### • Warning inscriptions:

**NO ECHO** - when empty tank, after you perform the procedure TEACHING  
 - level meter is not able to measure (check the media or change the sensitivity)

**FIXED OUTPUT** - the output stream is fixed to a constant value (see DIAGNOSTIC - CURRENT)

**LOW POWER** - low supply voltage (must be in the range - see Technical specifications)

**NO PASSWORD** - the level meter is not protected using a password against unauthorized setting

**NO DATA AVAILABLE** - display module doesn't communicate with the electronics of the level meter (e.g. incorrectly inserted display module into connector or measuring module is not functional).

### • Information inscriptions:


**DISTANCE TO LEVEL** - the display shows the current distance  
 (see DIAGNOSTIC - DISTANCE)

**CURRENT** - the display shows the current proud (see DIAGNOSTIC - CURRENT)



Level meter ARLM-70\_--\_--\_--L is supplied without the display module (display) DM-70. To setup the level meter, it is necessary to connect a display module to it (or it can be configured via HART®). When the settings are completed, the display module may be disconnected and the level meter then measures without it.


## 9. OPERATION AND SETTING

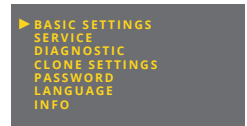
Set the level meter using 3 buttons placed on the display module (see Chapter Set-up elements). After 5 min. of inactivity, the level meter automatically returns back to the measurement mode. If the password is active, the level meter will be also locked. The values that have not been confirmed using the button  will not be saved! After the meter is locked, you cannot change the setting! When you attempt to edit, the words "NO PASSWORD" will appear on the display. How to unlock the level meter is given on pages 18. and 19.

After connection of the supply voltage to the level meter the display shows the logo "Dinel" and the text "Starting" (approx. 15 sec). Then, the level meter goes to the measuring mode and the display shows the current measured value.



### 9.1. BASIC SETTINGS

After the first start of the level meter it is necessary to perform the basic configuration (setting of the measuring range, choice of units and possibly damping). The settings are accessible in the basic menu by pressing  the "BASIC SETTINGS".



#### LEVEL








Here you can freely define the minimum / maximum distance of the level. Units are set in the "UNITS" menu.



- UNITS: physical units of distance
- ACTUAL: current distance to the level
- DISTANCE TO LEVEL:
  - MIN: defining the distance of the level meter from the minimum level
  - MAX: defines the distance of the level meter from the maximum level

If in the bottom of the display appears (when entering the values) the inscription "OUT OF LIMITS", the value specified for the item "DISTANCE TO LEVEL" is outside the measuring range of the level meter. If the inscription "SPAN TOO SMALL" is shown, it must be specified a larger span between MIN and MAX values. For more information, see chapter "Specifications".

The decimal point position of the item 'LEVEL' is firmly set (according to the selected units).

1. Press the  button to enter the menu and select "BASIC SETTINGS". Then use  and  to select "LEVEL".
2. The item "LEVEL" will now appear. Press  and  to enter the distance of the level meter to the MIN level and to the MAX level.
3. Press the  button to save the data. Exit the menu by pressing the  button. The level meter will return to measuring mode.

## SENSITIVITY

The setting defines the sensitivity of the level meter in three levels.

- „LOW“ – Low sensitivity in case of surrounding interferences affecting the measurement.
- „MEDIUM“ – Medium sensitivity (suitable for most applications).
- „HIGH“ – Enhanced sensitivity for measured media partly absorbing the signal (foam).



- Pressing the button is for enter the menu, press the same button to select the item "BASIC SETTINGS". Then by pressing the buttons and is selected the item "SENSITIVITY".
- Using the buttons and set the proper sensitivity.
- After completion of setting pressing of the button saves the setting. Continue by pressing to exit a menu and the level meter returns to the measuring mode.

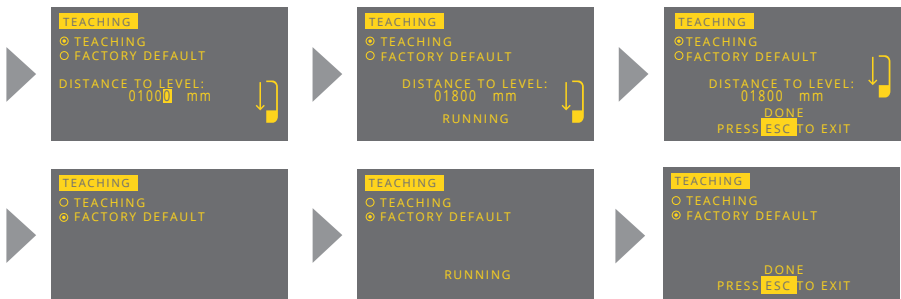
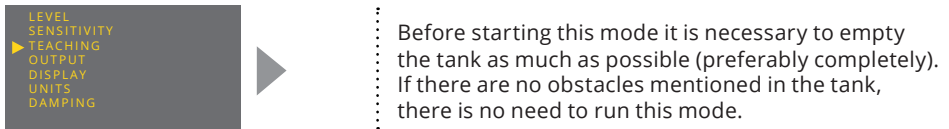
## TEACHING

The mode serves for suppressing false reflections resulting from reflection of the signal from irregularities on walls of the tank, various partitions, mixers or other obstacles. The sensor starting this mode detects false reflections and save them in the memory. These false reflections will not affect the subsequent measurement (they are masked out).

**TEACHING** – the distance is entered to the level. This mode creates a one-time false reflection map that it stored in memory.

**FACTORY DEFAULT** – run if it needs to clear the false reflection map and return the level meter to factory settings.

All modes can be activated repeatedly.



- To enter to the menu press the same button to select "BASIC SETTINGS". Then, using and select "TEACHING".

- Now the menu item "TEACHING" is shown. After pressing the button **OK** you can select by pressing **↑** type of Teaching mode (TEACHING, or FACTORY DEFAULT). Confirmation of the mode is done with the button **OK**. Then is necessary to enter the distance to the level. If you are sure you can start the "TEACHING" procedure (false reflection mapping) by pressing **OK** button. During the mapping, the display shows flashing sign "RUNNING".
- At mode TEACHING the procedure is completely finished when you can see the inscription "DONE" and "PRESS ESC TO EXIT". It is then possible to exit the menu by pressing the button **ESC**.

In case of installed mixers, it is necessary to position the mixers under the level meter (direct the mixer blade to the radio signal beam).

Note: If there are significant obstacles in the upper half of the tank, multiple false reflections can occur especially in closed tanks. In such cases it is necessary to reduce the level in the tank as much as possible to correctly mask these possible multiple false reflections.

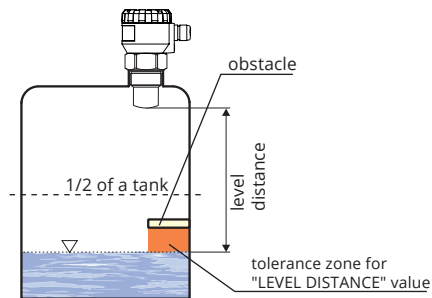


Fig. 15: Level distance zone  
„Set level distance“

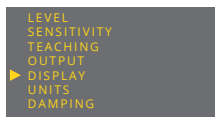
## OUTPUT












This item is displayed only for level meters with current output and is used to transfer the measured data of the level meter to current output. To the MIN values and MAX entered in the LEVEL item are assigned current limit values. By default, the level meter is preset that the value of the distance to the minimum (resp. maximum) level is assigned a current value of 4 mA (resp. 20 mA).

- To enter to the menu press **OK** the same button to select "BASIC SETTINGS". Then, using **↑** and **OK** select "OUTPUT".
- Then by pressing **OK** and **↑** enter the limit values of current.
- By pressing **OK** button save the data. By next presses of the button **ESC** leave the menu. The level meter returns to measurement mode.

## DISPLAY










This item is used to convert the measured data of the level meter to display the value on the display. The MIN and MAX values entered in the LEVEL item are assigned the MIN and MAX limit values in this DISPLAY item. By default, the level meter is preset so that the displayed value of 0 % (resp. 100 %) is assigned to the value of the distance from the minimum (resp. maximum) level.

1. To enter to the menu press  the same button to select "BASIC SETTINGS". Then, using  and  select "DISPLAY".
2. Then by pressing  and  enter the decimal point position of the item "DISPLAY", which is freely adjustable then by pressing  and  enter showed value on the display.
3. By pressing  button save the data. By next presses of the button  leave the menu. The level meter returns to measurement mode.

## UNITS

Level meter can process and convert a large number of different **physical values**. The setting is done in the item "UNITS".



1. To enter to the menu press  the same button to select "BASIC SETTINGS". Then, using  and  select "UNITS".
2. Now the menu item "UNITS" is shown. By pressing the  and  button make the settings of individual items.
3. By pressing  button save the data. By next presses of the button  leave the menu. The level meter returns to measurement mode.

LEVEL: Unit selection (mm, cm, m, in, ft)








DISPLAY: The unit showed on the display (% , mm, cm, m, in, ft, l, hl, m<sup>3</sup>, gal, bbl, mA)

## DAMPING

Setting the measurement response speed. The function is suitable for suppressing display fluctuations during rapid or sudden changes in the level state (stirred level). The subsequent reaction time will depend on the exponential course. Damping with a defined delay in seconds indicates the time when the exponential waveform reaches 2/3 of its maximum value.



The damping time can be set between 0 and 99 sec.

1. Press the  button to enter the menu, with the same button the item "BASIC SETTINGS" is selected. Subsequently, the "DAMPING" item is selected using the  and  buttons.
2. "DAMPING" is now displayed. Use the  and  buttons to adjust the damping.
3. After finishing the settings, the data is saved by pressing the  button. By repeated pressing of the  button, the menu will be exited and the level meter will return to the measuring mode.

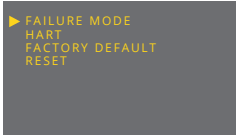
### 9.2. SERVICE SETTINGS

In the service settings, it is possible to set the behavior for error states or HART® communication. Here it is also possible to reset the sensor to its default state or reset it. The settings are accessible in the main menu under the item "SERVICE".

BASIC SETTINGS  
▶ SERVICE  
DIAGNOSTIC  
CLONE SETTINGS  
PASSWORD  
LANGUAGE  
INFO

#### FAILURE MODE

This item is a part of the level meter with a ARLM-70\_-\_-I current output. It defines the output current of the level meter in case of echo loss ("NO ECHO").

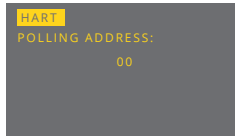


NO ECHO: Current in case of echo loss

The values can be set in five steps:  
3,75 mA – 4 mA – 20 mA – 22 mA –  
LAST VALUE (last measured data).

#### HART®

This item is a part of the level meter with a ARLM-70\_-\_-I current output. Settings for HART® protocol (point to point, multidrop) and addresses for the multidrop mode. In multidrop mode, up to 15 devices can be connected to a single two wire cable.




In the case of address "00", the **point to point** mode is activated. The range "01" to "15" is reserved for addresses in the **multidrop** mode (current is fixed at 4 mA).

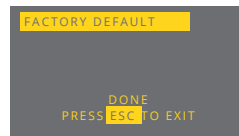
#### FACTORY DEFAULT

Load the factory default settings to the level meter. They are loaded by pressing button .


The default settings table is provided on pg. 27.

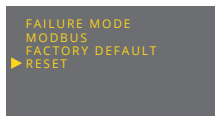


After pressing button , the message **"PROCESSING"** will appear for a short time. After the default values are loaded, the title **"FINISHED"** and text **"Press Esc to exit"**.



## RESET

**Complete restart** of the level meter. The same effect has also a short-time interruption of the supply voltage. To enable the resetting, press the button .



During the restart process, "RUNNING" will be displayed. Then the level meter will be automatically turned off and on.

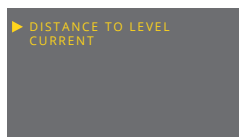
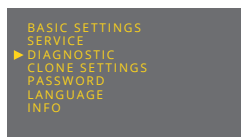
## 9.3. ADDITIONAL FUNCTIONS

Additional functions include modes for diagnostics or for copying settings. Furthermore, locking of modifications with a password, language mutation and information about the version of the level meter (display module). All these functions are accessible from the main menu.

### DIAGNOSTIC

**DISTANCE TO LEVEL** : display the actual value of the distance from the sensor to the level of the measured medium.

**CURRENT**: display the actual output current; only for level meter with a ARLM-70\_--\_I current output



ON DISPLAY:

YES (the main display shows value from diagnostics: distance to level, current)

NO (the main display shows the standard measured value set by the DISPLAY item in the BASIC SETTINGS)



**SET VALUE**: setting the current to a fixed value (3,75 mA - 4 mA - 12 mA - 20 mA - 22 mA - MEASUR. )

If parameter MEASUR. is selected, current corresponds with the measured value)



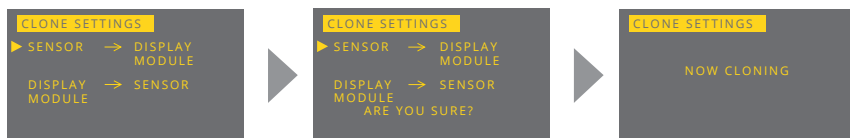
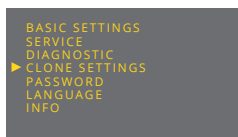
**Option SET VALUE can be used to diagnose the connected evaluation device.**

**If the current is set (fixed) to a fixed value, the main display shows the FIXED OUTPUT and in section SET VALUE a title appears FIXED.**

## CLONE SETTINGS

This mode is intended for **copying** of the level meter (ARLM-70 body) **configuration into the display module** (DM-70) and back. The display module can then be removed from the level meter body and put into another level meter and make the settings transfer there (cloning).

The "CLONE SETTINGS" mode transfers all data, excluding setting of the "Teaching" and HART® (POLLING ADDRESS) or MODBUS (ADDRESS).



1. Press to enter the menu and select the item "CLONE SETTINGS". Copying of the settings from the body of the level meter to display module is done by selecting "SENSOR → DISPLAY MODULE". To transfer the settings from the display module to another level meter select the item DISPLAY MODULE → SENSOR.
2. The selected mode starts by pressing button . During transmission the display shows "NOW CLONING".
3. After completing the process in the middle of the screen displays "DONE". It is then possible to leave the menu and the mode by pressing the button .



► **Incompatible type of level meter.** Transfer of the settings can be realized only with the same type of level meter.






► The data set **is not stored into the display module** (DM-70). The transfer can not be done. It is necessary to repeat the procedure of the copying the settings ("SENSOR → DISPLAY MODULE").

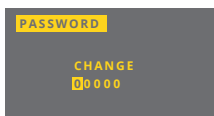
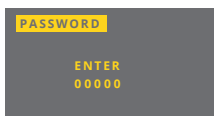
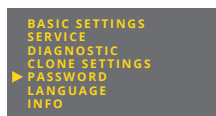
## PASSWORD

You can **lock** the level meter data against **unauthorized editing**. After activating the password the data may be read, but can not be edited. If you try to edit the settings (without true password) the display shows "NO PASSWORD".

The password can be any 5-digit numeric combination. The combination of numbers 00000 is reserved for **disabling the password**.

1. Use the buttons and in the menu "PASSWORD" to select the mode "ENTER" for entering the password or the mode "CHANGE" for changing the password (when activated, the words are displayed inversely). Press the button once again to confirm the selection. You can change the password only when the level meter is unlocked. Otherwise, the words "NO PASSWORD" will be displayed.

- Now you can edit the password. The actual edited item is displayed inversely. Press the button  to move to the next position (clockwise direction), button  serves to change the values (0 ... 9).
- After the operation is completed, confirm the edited data by pressing the button .



Display of status information to confirm data:

"YES" – correctly edited password

"NO" – incorrectly edited password

"OK" – the password saved (only in case of "CHANGE")

The password is automatically hidden after it is edited or changed ("00000" will appear).

To deactivate the password, edit the numerical combination "00000" in the mode "CHANGE".



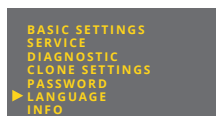
The level meter with activated password will be automatically locked after 5 minutes of inactivity or after 5 min. from switching to measuring mode. Locking of level meter is indicated in the lower left corner of the screen by the letter "L".



If the password is lost, contact the manufacturer.

## LANGUAGE

Setting the language of display menu.

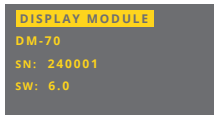
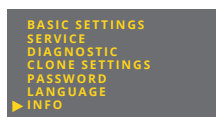


You can set five kinds of language:

ČESKY – ENGLISH – DEUTCH – POLSKI  
– русский

## INFO

Information about the type, serial number and production date of the level meter (type, serial number – SN and firmware version – SW).



# 10. HART® PROTOCOL

Universal communication for data communication of peripheral devices with the level meter. Data transmission runs through the same line as the 4 ... 20 mA current loop without impact on analog communication. For setting the level meter and collection of measured data, it is necessary to have available a HART® communicator, by which it is possible to communicate directly with the level meter, or using it, to mediate communication with a peripheral device, see image 16.

ARLM-70

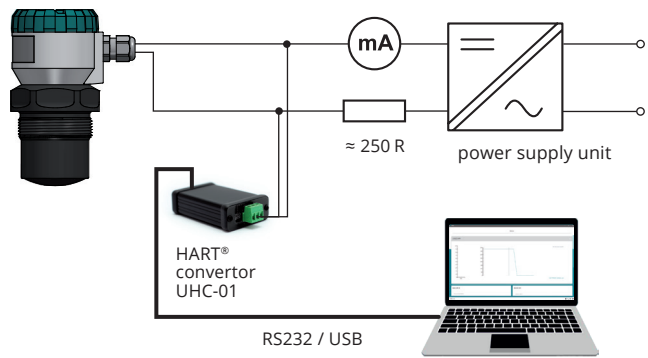


Fig. 16: Typical hardware configuration with HART®

## Revision

The implemented HART® protocol revision is No. 5

UNIVERSAL COMMANDS		STANDARD (PRACTICAL) COMMANDS	
0	Read unique identifier	34	Write damping value
1	Read primary variable	35	Write range values
2	Read current and percent of range	40	Enter/exit fixed current mode
3	Read current and four (predefined) dynamic variables	42	Perform master reset
6	Write polling address	44	Write PV units
11	Read unique identifier associated with tag	49	Write PV sensor serial number
12	Read message		
13	Read tag, descriptor, date		
14	Read PV sensor information		
15	Read output information		
16	Read final assembly number		
17	Write message		
18	Write tag, descriptor, date		
19	Write final assembly number		

## Meaning of variables

PV (primary variable) - distance to level  
SV (secondary variable) - value shown on the display  
TV (tertiary variable) - not used  
QV (quaternary variable) - level height

# 11. FUNCTION AND STATUS INDICATION

Function and status indication are signalled by:

- display module (see chapter 8)
- setting the fault current to the value selected in MENU - SERVICE - FAILURE MODE (applies to the current version with HART® communication - I)
- status messages in HART® communication (valid for current version with HART® communication - I)

# 12. ORDER CODE

ORDER CODE									
ARLM-70									
ARLM-70	PERFORMANCE								
	N	basic design for non-explosive environments, aluminum body							
	NS	for non-explosive environments, stainless steel housing, head, and cover only max. range 08, process connection CI64, and cable gland S1 can be selected							
	MAXIMUM RANGE								
	08	0,3 ... 8 m							
	20	0,3 ... 20 m							
	PROCESS CONNECTION								
	G1 1/2	pipe thread G1½" (version 08)							
	G2	pipe thread G2" (version 20)							
	CI64	Tri-Clamp, Ø 64mm (version NS - 08)							
	OUTPUT TYPE								
	I	4 ... 20 mA current loop with HART® communication							
	ELECTRICAL CONNECTION								
	B1	plastic cable gland M16							
	B2	plastic cable gland M20							
	H1	plastic cable gland for protective hose							
	S1	stainless steel cable gland M16, for NS version							
	SET-UP ELEMENTS								
	D	version with OLED display (transparent lid)							
	C	version with LCD display (transparent lid)							
	L	without display (full lid without glass)							
ARLM-70 N - 20 - G2 - I - B2 - D									
EXAMPLE OF CODING									

## 13. ACCESSORIES

1x O-ring EPDM	included in the price		
Telescopic bracket	at extra cost	VKD	
universal convertor from USB to HART	at extra cost	UHC-01	
display unit	at extra cost	DM-70	
fixing nut plastic G2"	at extra cost	PUM-G2	
extension cable for display	at extra cost	PK-70-1	
stainless steel or steel welding flange	at extra cost	NN-G1½ ON-G1½ NN-G2 ON-G2	
protective hose (for type of cable outlet H1)	at extra cost	OH-13	

## 14. SAFETY, PROTECTION, COMPATIBILITY

The level meter is equipped with protection against reverse polarity, short-term overvoltage and current overload on output.

Protection against dangerous contact is provided by low safety voltage according to EN 33 2000-4-41 (SELV). EMC is ensured by conformity with standards EN 55011:2016, EN 55032:2015, EN IEC 61326-1:2021, EN 61000-4-2:2008, EN IEC 61000-4-3:2020, EN 61000-4-4:2012, EN 61000-4-5:2014, EN 61000-4-6:2014.

A declaration of conformity was issued for this device in the wording of Act No. 90/2016 Coll., as amended. The supplied electrical equipment meets the requirements of applicable government regulations on safety and electromagnetic compatibility.

## 15. USE, MANIPULATION AND MAINTENANCE

The level meter does not require any personnel for its operation. Follow-up displaying device is used to inform the technological entity operating personnel on the measured substance level height during the operation and in the location of the level meter display.

Maintenance of this equipment consists in verification of integrity of the level meter and of the supply cable. Depending on the character of the substance measured, we recommend to verify at least once per year the clarity of the front surface of the measuring level meter. In case any visible defects are discovered, the manufacturer or reseller of this equipment must be contacted immediately.



It is forbidden to perform any modifications or interventions into the ARLM-70 level meter without manufacturer's approval. Potential repairs must be carried out by the manufacturer or by a manufacturer authorized service organization only. Installation, commissioning, operation and maintenance of the ARLM-70 level meter has to be carried out in accordance with this instruction manual; the provisions of regulations in force regarding the installation of electrical equipment have to be adhered to.

## 16. GENERAL CONDITIONS AND WARRANTY

Dinel, s.r.o. guarantees for the period of three (3) years that the product has the characteristics as mentioned in the technical specification.

Dinel, s.r.o. is liable for defects ascertained within the warranty period and were claimed in writing.

This guarantee does not cover the damages resulting from misuse, improper installation or incorrect maintenance.

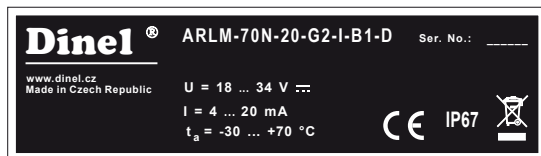
This guarantee ceases when the user or the other person makes any changes on the product or the product is mechanically or chemically damaged, or the serial number is not readable.

The warranty certificate must be presented to exercise a claim.

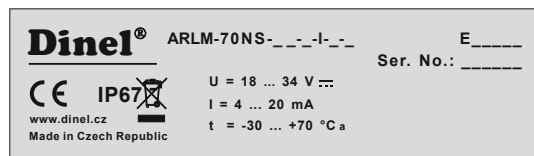
In the case of a rightful complaint, we will replace the product or its defective part. In both cases, the warranty period is extended by the period of repair.

## 17. MARKING OF LABELS

Labels for type of ARLM-70N-\_\_-I-\_\_:



Labels for type of ARLM-70NS-\_\_-I-\_\_:



Symbol of producer: logo Dinel®

Internet address: [www.dinel.cz](http://www.dinel.cz)

Level meter type: ARLM-70N-\_\_-I-\_\_

Serial number: Ser. No.: xxxxx - (from the left: production year, serial production number)

Supply voltage:  $U_i = 18 \dots 34 \text{ V DC}$

Output current range:  $I = 4 \dots 20 \text{ mA}$

Ambient temperature range:  $t_a = -30 \dots +70 \text{ °C}$

Protection class: IP67

Compliance mark: **CE**

Electro-waste take-back system mark:

## 18. TECHNICAL SPECIFICATIONS

Work environment	explosion-free area
Supply voltage	18 ... 34 V DC
Output type	current 4 ... 20 mA with HART® communication (limit values 3,9 ... 20,5 mA)
Current consumption	4 ... 20 mA / max. 22 mA
Basic measurement accuracy	3 mm (distance 1 m ... 8/20 m) 10 mm (distance 0.3 m ... 1 m) (see Fig. 17)
Current output error <sup>1)</sup>	max. 80 µA
Resolution	0,1 mm
Maximum range	8 m or 20 m (see Fig. 17)
Dead Zone <sup>2)</sup>	30 cm (see Fig. 17)
Adjustable measuring span (SPAN)	min. 200 mm
Function principle	FMCW
Operating temperature range	-30 ... +70 °C
Max. operation overpressure	2 bar
Measuring frequency	25 GHz (K-Band)
Beamwidth (-3 dB)	10°
Measurement sensitivity	3 levels
Damping	1 ... 99 sec
Status signaling (echo dropout) adjustable	3,75 mA, 4 mA, 20 mA, 22 mA, NO CHANGE
The time of the first measurement from the start of the power supply	20 sec
Separation capacity „power leads - housing“	2nF / 500 V AC
Maximum load resistance at U=24V U=22V U=20V	R = 270 Ω <sup>3)</sup> R = 180 Ω R = 90 Ω
Protection class	IP 67
Recommended cable	PVC 2x0,75 mm <sup>2</sup> with a diameter of 6 ... 8 mm
Tightening torque of the cable gland	3 Nm
Weight	approx 0,5 kg

<sup>1)</sup> This error only applies to the current output version. Data outputs (HART®) are not affected by this error.

<sup>2)</sup> Dead zone = Blind zone = Blocking distance

<sup>3)</sup> Including HART® 250 Ω resistor

TECHNICAL SPECIFICATIONS – DISPLAY MODULE		
Display type		Matrix OLED, LCD <sup>1</sup>
Resolution		128 x 64 pixel
Character height / Number of digits measured value		9 mm / 5 Digits
Display colour	OLED LCD	Yellow black with white background light
Buttons		low lift membrane
Ambient temperature range	OLED LCD	-30 ... +70 °C -20 ... +70 °C
Weight		46 g

1) OLED- suitable for indoor and low-light applications. LCD – suitable for outdoor applications particularly with direct sunlight.

FACTORY DEFAULT	
	ARLM-70_08
MIN LEVEL <sup>1)</sup>	8 000
MAX LEVEL <sup>2)</sup>	300
UNITS	mm; %;
DAMPING	5
SENSITIVITY	MEDIUM
FAILURE MODE – NO ECHO	4.00 mA
POOLING ADDRESS (HART®)	00
PASSWORD	No password

<sup>1)</sup> Distance to min. level

<sup>2)</sup> Distance to max. level

FACTORY DEFAULT	
	ARLM-70_20
MIN LEVEL <sup>1)</sup>	20 000
MAX LEVEL <sup>2)</sup>	300
UNITS	mm; %;
DAMPING	5
SENSITIVITY	MEDIUM
FAILURE MODE – NO ECHO	4.00 mA
POOLING ADDRESS (HART®)	00
PASSWORD	No password

USED MATERIALS		
parts of the sensor	variants	standard material
Lid	ARLM-70N ARLM-70NS	aluminium alloy with powder coating Stainless steel W. Nr. 1.4301 (AISI 304)
Glass window	all types	polycarbonate
Housing	ARLM-70N ARLM-70NS	aluminium alloy with powder coating Stainless steel W. Nr. 1.4301 (AISI 304)
Cover	ARLM-70NS	plastic material PP Stainless steel W. Nr. 1.4404 (AISI 316L)
Cap Cl64	ARLM-70NS	plastic material PEEK
Cable gland	ARLM-70N ARLM-70NS	plastic - polyamide Stainless steel W. Nr. 1.4301 (AISI 304)

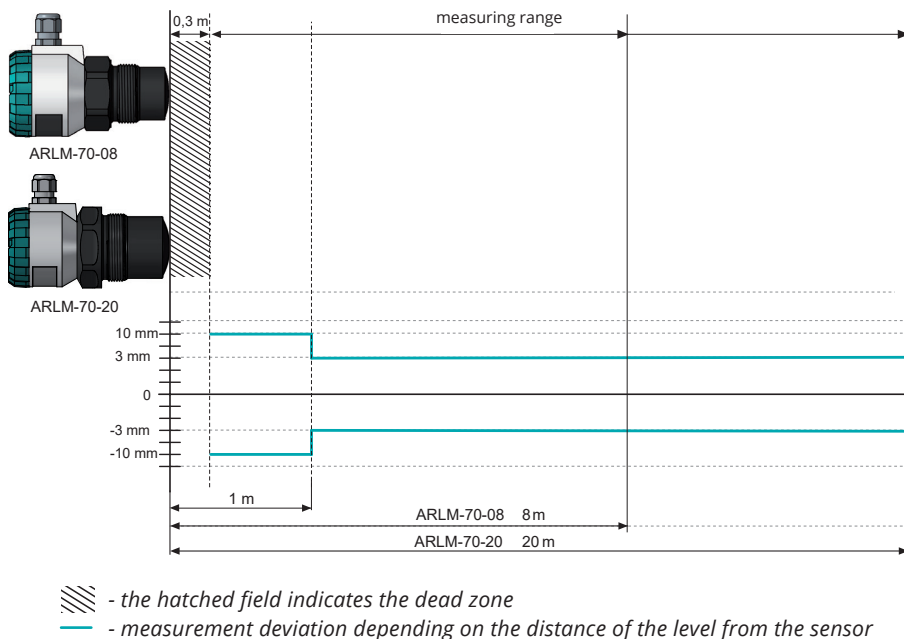


Fig. 17 Graph of dead zone and dependence of measurement error

## 19. PACKAGING, SHIPPING AND STORAGE

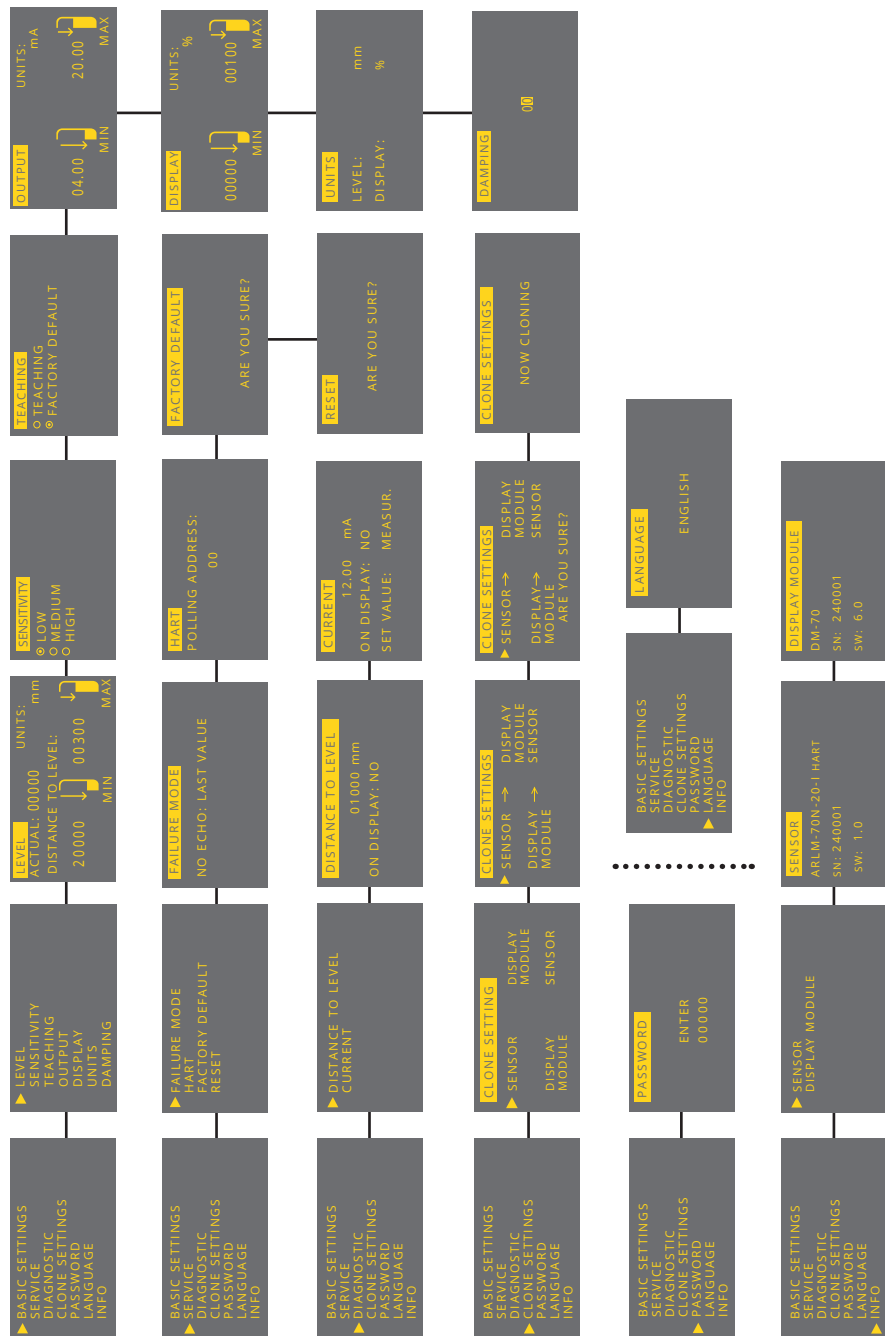
The device ARLM-70 is packaged in a polyethylene bag, and the entire consignment is placed into a cardboard box. A suitable filler material is used in the cardboard box to prevent mechanical damage during transport. Remove the device from the packaging only just before using, thereby protecting it from potential damage.

A forwarding company will be used to ship goods to the customer. Upon prior agreement, ordered goods can be picked up in person at company headquarters. When receiving, please check to see that the consignment is complete and matches the order, or to see if any damage has occurred to the packaging and device during transport. Do not use a device clearly damaged during transport, but rather contact the manufacturer in order to resolve the situation.

If the device is to be further shipped, it must be wrapped in its original packaging and protected against impact and weather conditions.

Store the device in its original packaging in dry areas covered from weather conditions, with humidity of up to 85 % without effects of chemically active substances. The storage temperature range -10 °C ... +50 °C.

## 20. MENU STRUCTURE



# Dinel<sup>®</sup>

industrial electronics

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760 01 Zlín  
Czech Republic

phone: +420 577 002 003  
e-mail: sale@dinel.cz

**[www.dinel.cz](http://www.dinel.cz)**

applies to the firmware version:  
level meter 1.0  
display module 6.0 and higher

*The manufacturer reserves the right to change the specifications and appearance of the product without prior notice*

*Find the updated version at [www.dinel.cz](http://www.dinel.cz)*

*version: 11/2025*